# ACTIVE PRES

CV – 10 | 20 | 40

Stamping | Pressing | Forming | Cutting

## Technical Data Sheet

ACTIVE PRES CV is a high performance fluid; this Series of products is particularly suitable for pressed, Stamping, Forming, and Cutting components produced from 0.2 to 0.1 mm thick blanks which must not be degreased suitable for machining operations on carbon steels, High alloys steels and stainless steels.
It can also be used on low carbon steels and copper alloys. Machining lubricated: turning screw cutting, milling, threading, tapping, sawing, deep drilling, high efficiency in a wide application range, Including biomedical and aeronautical. They contain a balanced selection of additives that maximizes performance.

ACTIVE PRES CV Oil provides following consumer benefits:
Superior 'hi-tech' machining
Clear Mineral Oil, Good Pressing Odorless, Chlorine and Sulfur free
Excellent surface finish, Good Cooling Capacity.

ACTIVE PRES CV series use according to the mention Technical Specs in the machine manual, do concern with machine provider before using this series of technical lubricants.

| Typical Properties | Methods | Units | PRES CV – 10 | PRES CV - 20 | PRES CV - 40 |
|---|---|---|---|---|---|
| Density | ISO 3675 | kg/m3 | 777 | 809.6 | 771 |
| Color | Visual | - | Transparent | Blue | Blue |
| Viscosity at 20°c | ISO 3104 | $mm^2/s$ | 2.2 | 2.886 | 3.40 |
| Viscosity at 40°c | ISO 3104 | $mm^2/s$ | 1.7 | 2.386 | 2.95 |
| Flash Point | ISO 2719 | °C | > 55 | > 80 | >101 |

***Applications:***

*Avoid contact with skin and eyes, Use Personal protective equipment Keep Away from sources of ignition.*
*No smoking Take precautionary measures against static discharges.*
*Do not breathe gas/fumes/vapor/spray Keep container tightly closed in a cool, well ventilated place.*

Product specifications are based on average values. They are not limiting values and are subject to change due to ongoing research and development. Some variation, not effecting performance can be expected

**Active Lubricants**
**Production : TURKEY | U.A.E.**
**United Arab Emirates**
**info@activelubricants.com**
**www.activelubricants.com**